



Test Report

No. 2101597/EC

Date : Jan 26 2010

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ARMOUR HONG KONG LTD.
SUITE 14, 7/F., BLOCK A, HOI LUEN INDUSTRIAL CENTRE,
55 HOI YUEN ROAD,
KWUN TONG, KOWLOON
HONG KONG

The following sample was submitted and identified on behalf of the client as :
LSOH CABLE

SGS Job No. : 1323391
Item No. : QE4080 / QXHA1
Sample Receiving Date : JAN 14 2010
Testing Period : JAN 14 - 26 2010

Test Requested:

1. To determine the Smoke density of cables of IEC 61034-1:2005 Measurement of smoke density of cables burning under defined conditions –Part 1: Test apparatus and IEC 61034-2:2005 Measurement of smoke density of cables burning under defined conditions –Part 2: Test procedure and requirements.
2. To determine the vertical flame propagation of single cable of IEC 60332-1-2: 2004 Tests on electric and optical fibre cables under fire conditions – Part 1-2: Test for vertical flame propagation for a single insulated wire or cable – Procedure for 1 kW pre-mixed flame
3. To determine the gases evolved pH and conductivity of IEC 60754-2:1991 (Amendment 1, 1997) Test on gases evolved during combustion of electric cables – Part 2: Determination of degree of acidity of gases evolved during the combustion of materials taken from electric cables by measuring pH and conductivity

Test Results: --- See attached sheet ---

Signed for and on behalf of
SGS Hong Kong Ltd

Lee Fu Wa, Leo
Section Manager

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1. Test for smoke density of cables

I. Test Conducted

This test is conducted as per IEC 61034-1:2005 Measurement of smoke density of cables burning under defined conditions –Part 1: Test apparatus and IEC 61034-2:2005 Measurement of smoke density of cables burning under defined conditions –Part 2: Test procedure and requirements.

II. Sample details

Materials / Color / Diameter	4 core cable / Blue / Ø8.8mm
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Conditioning

Before testing, all test pieces was carefully straightened and then conditioned for at least 16 h at 23 °C ± 5 °C.

III. Preparation of specimen

<p>Length of specimen pieces: (1.00±0.05)m</p> <p>Number of specimen: N₁= 5 pieces</p>
<p>*Formula: D>40mm, N=1</p> <p> 20mm<D≤40mm, N=2</p> <p> 10mm<D≤20mm, N=3</p> <p> 5mm<D≤10mm, N₁=45/D</p> <p> 1mm<D≤5mm, N₂=45/3D</p> <p>D——overall diameter of cable.</p> <p>N₁——number of specimen.</p> <p>N₂——number of bundles which contain 7 test pieces twisted together with a lay between 20D and 30D and bound with two turns of approximately 0.5 mm diameter wire in the centre and at every 100mm each side from the centre.</p>
<p>Details of mounting test sample:</p> <p>Circular cables: Individual test piece or bundles of test pieces shall be bound together at the ends, and at 300mm from each end, at which place they shall be clamped to the support by means of wire binders.</p>

IV. Test results

The minimum light transmittance (%)	80
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Recommended performance requirement

In the absence of any given requirement, it is recommended that a value of 60 % cable light transmittance is adopted as a minimum for any cable tested against this standard.

Sub-conclusion

Based on the test results, the test sample would meets above recommended performance requirements.

Remark: Evaluation of test results

- I. For cables up to and including 80 mm overall diameter, the recorded minimum light transmittance shall be taken as the cable light transmittance.
- II. For cables above 80 mm overall diameter, the recorded minimum light transmittance shall be normalized by multiplying by a factor of $D/80$ (where D is the actual diameter in millimeters of the cable under test) and the resulting value shall be taken as the cable light transmittance.

2. Test for vertical flame propagation for a single insulated wire or cable

I. Test conducted

This test was performed in accordance with IEC 60332-1: 2004. Test for vertical flame propagation for a single insulated wire or cable.

II. Sample details

Color	Blue
Inter Wire Diameter	2mm
Overall Diameter	8.8mm

Conditioning

Before testing, all test pieces was conditioned at $(23 \pm 5) ^\circ\text{C}$ for not less than 16h at a relative humidity of $(50 \pm 20) \%$.

III. Test results

Flame Application: 60 \pm 2s

During the test duration, recorded:	
If the filter paper has ignited or not;	NO
If the filter paper has ignited, the time from ignition of the filter paper to cessation of the burning;	NO
If the distance between the lower edge of the top support and the onset of charring is less than 50mm or not;	NO
If charring extends downwards to a point greater than 540 mm from the lower edge of the top support.	NO

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Recommended performance requirements

The performance requirements for a particular type or class of insulated conductor or cable should preferably be given in the individual cable standard. In the absence of any given requirement it is recommended that those given below should be taken as a minimum acceptable level.

- 1) The single insulated conductor or cable shall pass the test if the distance between the lower edge of the top support and the onset of charring is greater than 50 mm.
- 2) In addition, a failure shall be recorded if charring extends downwards to a point greater than 540 mm from the lower edge of the top support.

If a failure is recorded, two more tests shall be carried out. If both tests result in passes, the single insulated conductor or cable shall be deemed to have passed the test.

Sub-conclusion

Based on the test results, the test sample would meets above recommended performance requirements.

3. Test for pH and conductivity
I. Test Conducted

This test is conducted as per IEC 60754-2:1991(Amendment 1,1997) Test on gases evolved during combustion of electric cables – Part 2: Determination of degree of acidity of gases evolved during the combustion of materials taken from electric cables by measuring pH and conductivity

II. Sample details

Name / Diameter	Cable / Ø8.8mm
Non-metal materials	Outer Layer of Cable - Blue Plastic w/Black Printing
	Wire Insulator - White Plastic w/ Red Plastic w/ Black Plastic w/ Green Plastic

Conditioning

Before testing, all test pieces was conditioned at (23±2) °C for not less than 16h at a relative humidity of (50±5) %.

III. Test Results

a) Outer layer of cable

S/N	Specimen mass(m), g	PH	PH		Conductivity, uS/mm	Conductivity	
			$\bar{\sigma}$	Cv		$\bar{\sigma}$	Cv
1	1.0004	5.22	0.01	0.24%	7.44	0.01	0.13%
2	1.0002	5.24			7.42		
3	1.0005	5.25			7.42		
Average		5.24			7.43		

$\bar{\sigma}$, means Standard deviation of PH or Conductivity

Cv, means Coefficient of variation of PH or Conductivity

b) Wire insulator of cable

S/N	Specimen mass(m), g	PH	PH		Conductivity, uS/mm	Conductivity	
			$\bar{\sigma}$	Cv		$\bar{\sigma}$	Cv
1	1.0003	5.32	0	0.09%	7.22	0.01	0.11%
2	1.0002	5.33			7.21		
3	1.0001	5.32			7.20		
Average		5.32			7.21		

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C) Weighted value calculation

Non-metal materials	PH	PH'	C	C'
Outer layer	5.24	5.26	7.43	7.37
Wire insulator	5.32		7.21	

Equation, weighted value of PH,

$$PH' = \lg \frac{\sum W_i}{\sum (W_i / 10^x)} ; \text{ among them,}$$

x is PH value of each non-metal materials

Equation, Conductivity:

$$C' = \frac{\sum C_i W_i}{\sum W_i} ; \text{ among them,}$$

C_i is conductivity of each non-metal materials;

W_i is weight per unit length of cable, approximately measured upon balance method;

Recommended values

1. The weighted PH value should not be less than 4.3, when related to 1 litre of water;
2. The weighted value of conductivity should not exceed 10uS/mm

Sub-conclusion

Based on the test results, the test sample would meets above recommended performance requirements.

STATEMENT:

The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.

Remark: Test results were obtained by SGS affiliated laboratory.

Photo Appendix:



End of Report

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